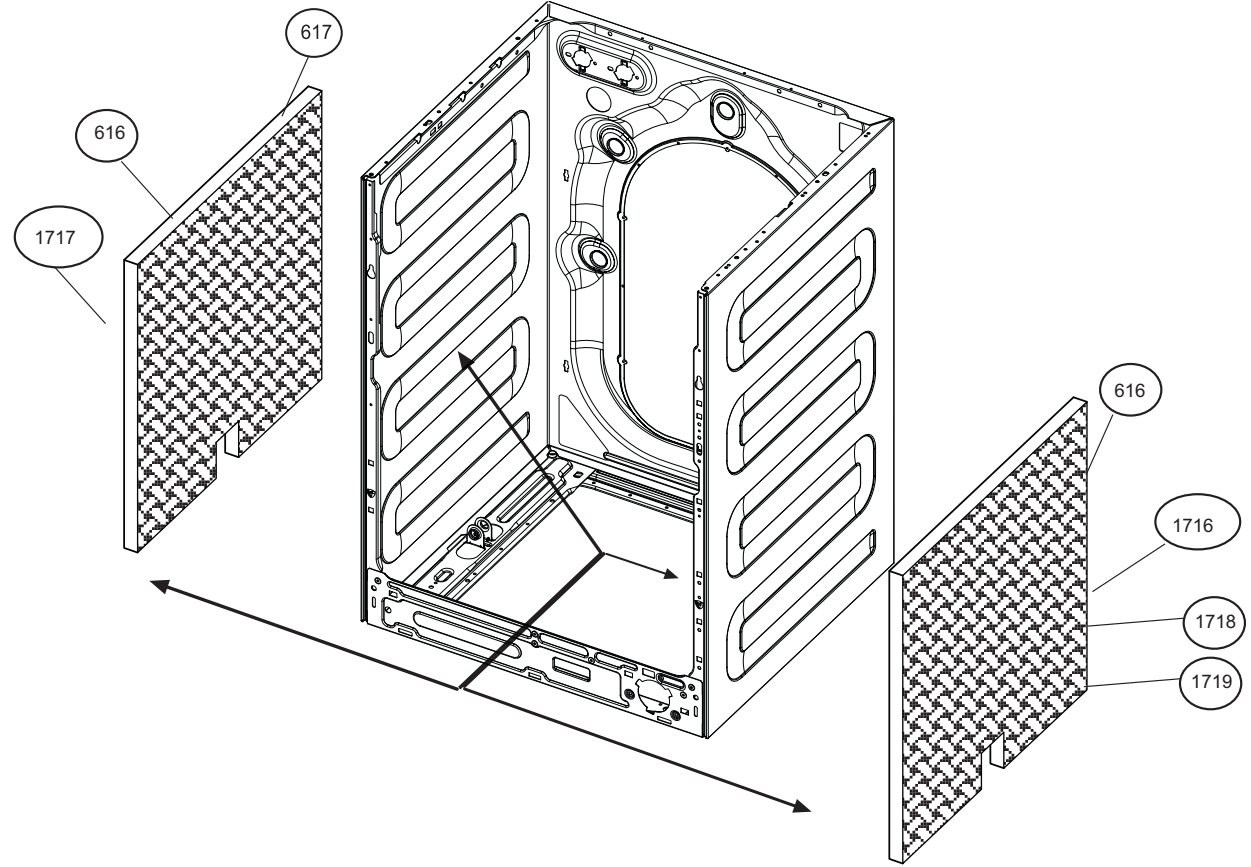
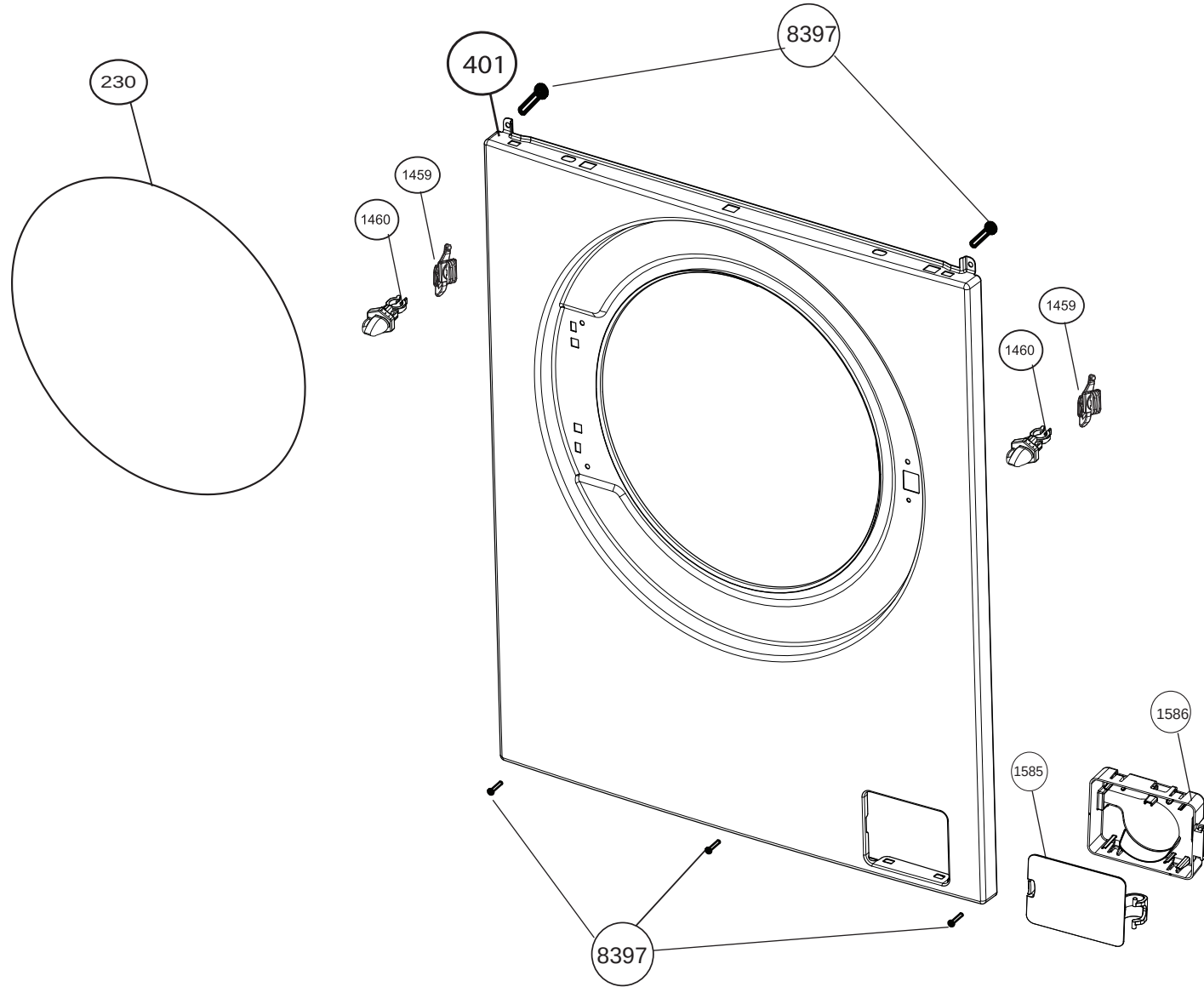
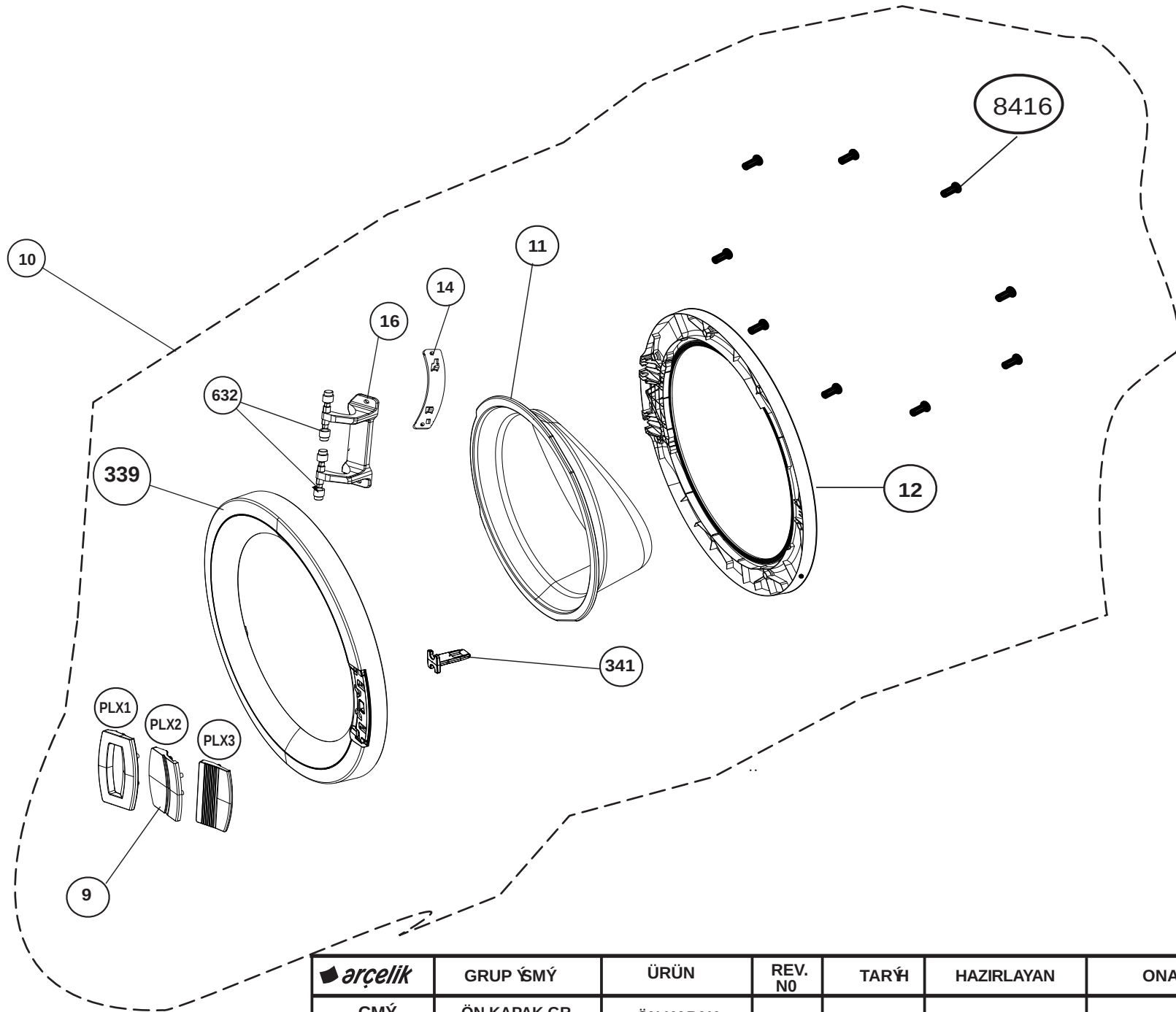




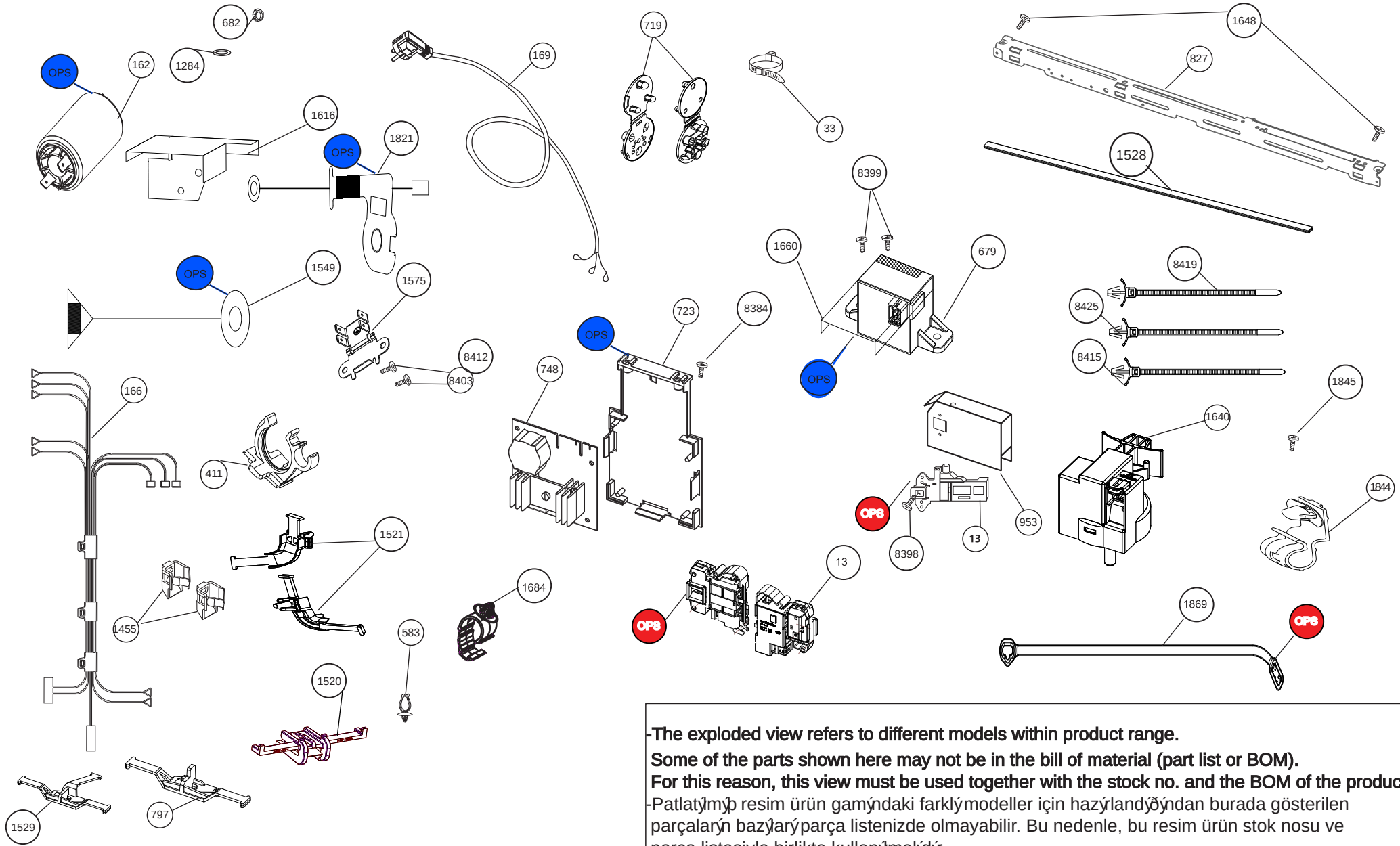
|                                                                                     |                                      |                                 |         |            |                 |              |             |
|-------------------------------------------------------------------------------------|--------------------------------------|---------------------------------|---------|------------|-----------------|--------------|-------------|
|  | GRUP İSMİ                            | ÜRÜN                            | REV. NO | TARİH      | HAZIRLAYAN      | ONAY         | SAYFA NO    |
| ÇMİ-ARGE                                                                            | İZOLASYON GRUBU<br>SOLATION ASSEMBLY | İZOLASYON<br>J-M-L-E600-E620-YK | 02      | 30.04.2015 | MUSA ALTIPARMAK | BURCIN SOMER | 271310 0040 |



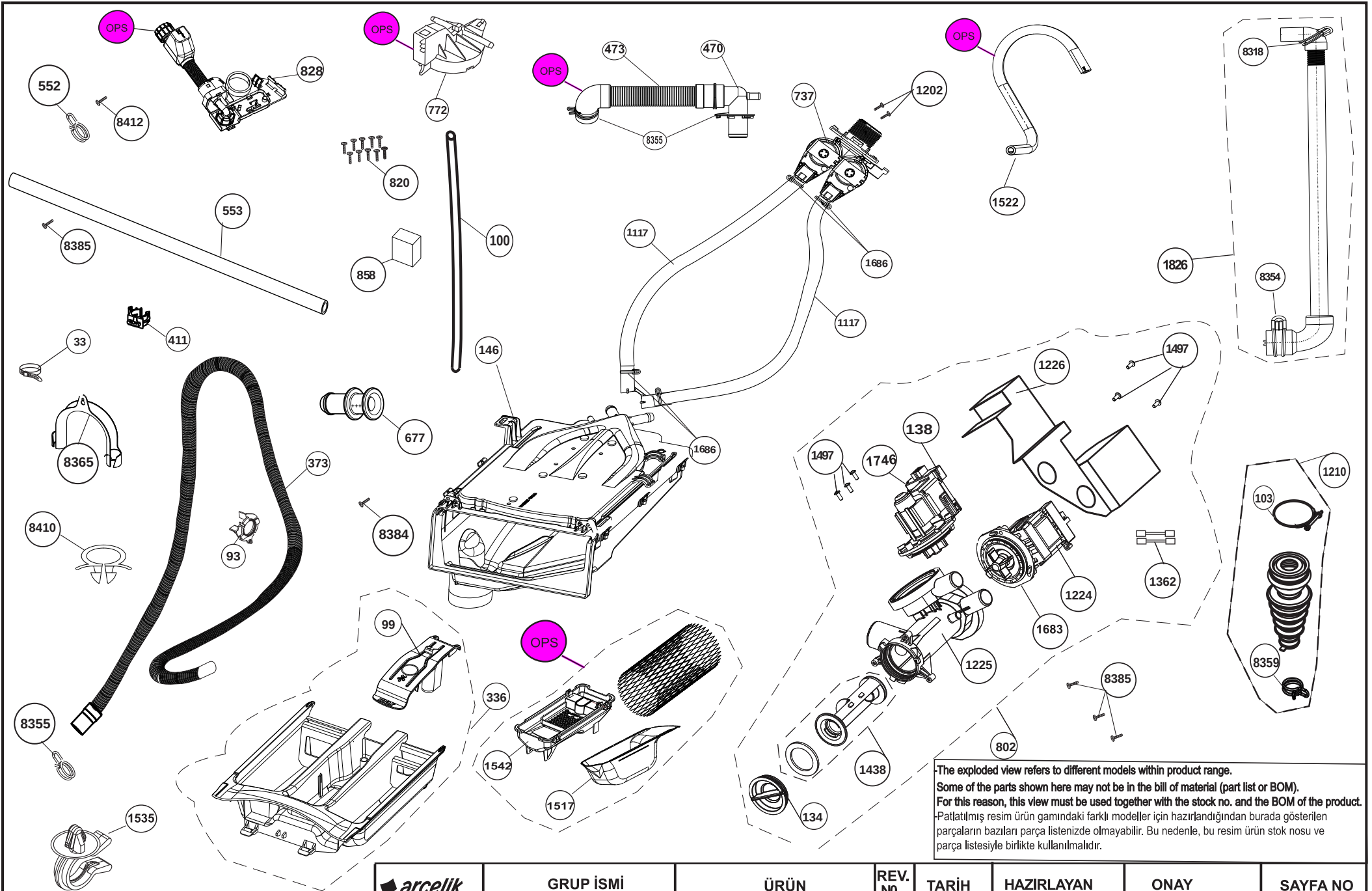
|                                                                                     |                                                              |                                  |         |            |                 |                 |            |
|-------------------------------------------------------------------------------------|--------------------------------------------------------------|----------------------------------|---------|------------|-----------------|-----------------|------------|
|  | GRUP İŞMÝ                                                    | ÜRÜN                             | REV. NO | TARİH      | HAZIRLAYAN      | ONAY            | SAYFA NO   |
| ÇMÝARGE                                                                             | ÖN DUVAR VE TEKMELİK GR.<br>FRONT PANEL AND KICK PLATE ASSY. | BX PLX ABX BK / BX PLX<br>ABX XL | 02      | 20.06.2017 | MUSA ALTIPARMAK | SEYHUN BAKIRHAN | 2070900045 |



|                                                                                     |                                        |                                      |         |            |                 |                 |            |
|-------------------------------------------------------------------------------------|----------------------------------------|--------------------------------------|---------|------------|-----------------|-----------------|------------|
|  | GRUP İŞMÝ                              | ÜRÜN                                 | REV. NO | TARİHİ     | HAZIRLAYAN      | ONAY            | SAYFA NO   |
| ÇMÝ<br>AR-GE                                                                        | ÖN KAPAK GR.<br>FRONT DOOR<br>ASSEMBLY | ÖN KAPAK<br>GR.PLX BK-PLX<br>XL1-2-3 | 01      | 20.06.2017 | MUSA ALTIPARMAK | SEYHUN BAKIRHAN | 2707770045 |



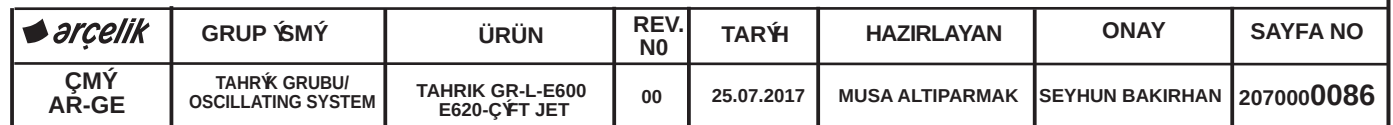
| arçelik | GRUP İSMİ                                | ÜRÜN                                                 | REV. NO | TARİH      | HAZIRLAYAN      | ONAY            | SAYFA NO   |
|---------|------------------------------------------|------------------------------------------------------|---------|------------|-----------------|-----------------|------------|
| ÇMİARGE | KONTROL GRUBU/<br>CONTROL PANEL ASSEMBLY | B13-BX-BXBLED-PLX 3<br>B7S-B7SLED-BEST-GOODPLUS-HERO | 09      | 01.11.2018 | MUSA ALTIPARMAK | SEYHUN BAKIRHAN | 2070200050 |



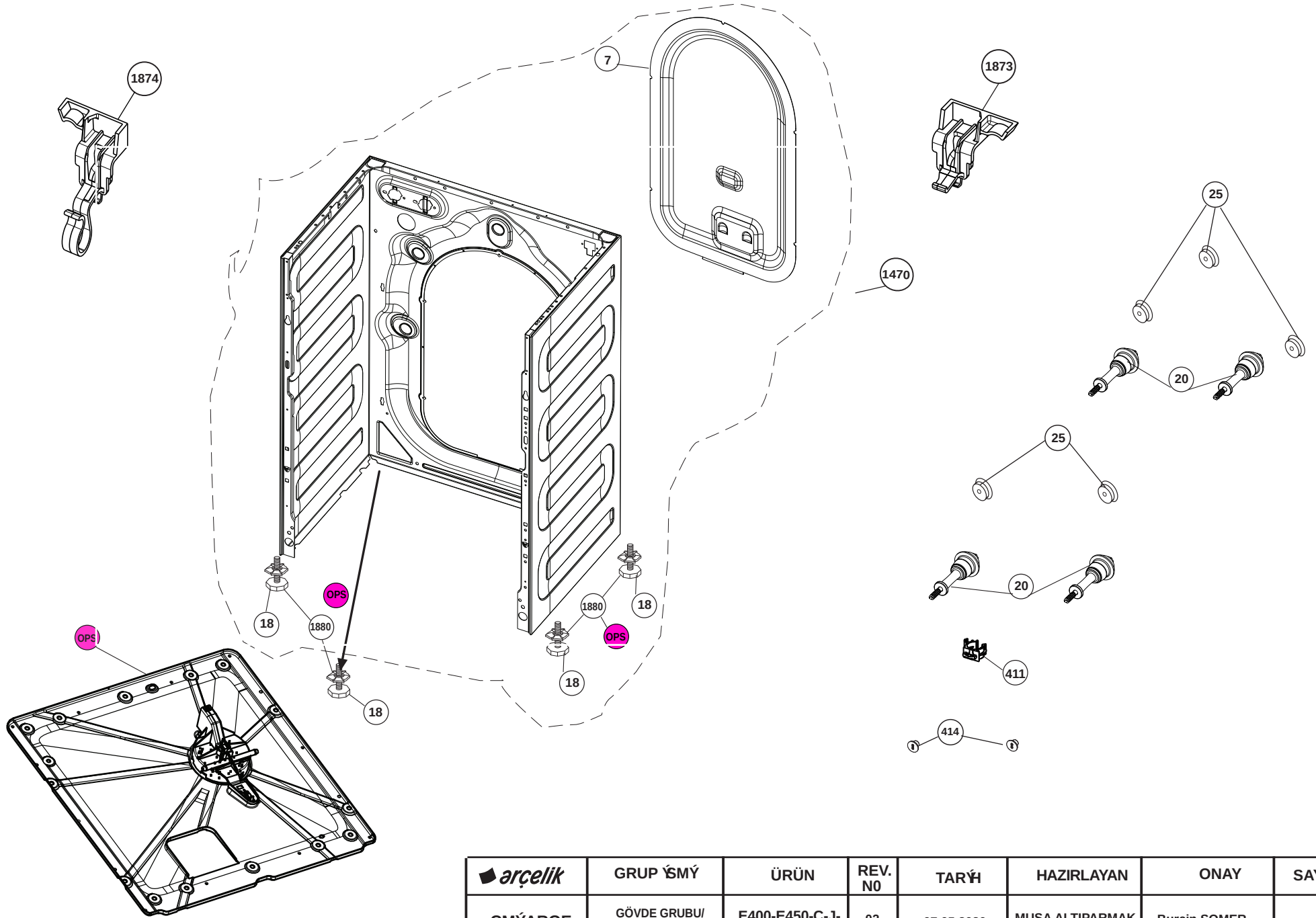
The exploded view refers to different models within product range.  
Some of the parts shown here may not be in the bill of material (part list or BOM).  
For this reason, this view must be used together with the stock no. and the BOM of the product.  
Patlatılmış resim ürün gamındaki farklı modeller için hazırlandığından burada gösterilen parçaların bazıları parça listenizde olmayabilir. Bu nedenle, bu resim ürün stok nosu ve parça listesiyle birlikte kullanılmalıdır.

|                |                                             |                                       |         |            |                 |                 |            |
|----------------|---------------------------------------------|---------------------------------------|---------|------------|-----------------|-----------------|------------|
| <b>arçelik</b> | GRUP İSMİ                                   | ÜRÜN                                  | REV. NO | TARİH      | HAZIRLAYAN      | ONAY            | SAYFA NO   |
| ÇMÝARGE        | SU SİSTEM GRUBU<br>WATER CIRCULATING SYSTEM | TEKSU-SUJETLİ-ELKAQUASTOP<br>M-L-E600 | 05      | 21.08.2017 | MUSA ALTIPARMAK | SEYHUN BAKIRHAN | 2070300117 |

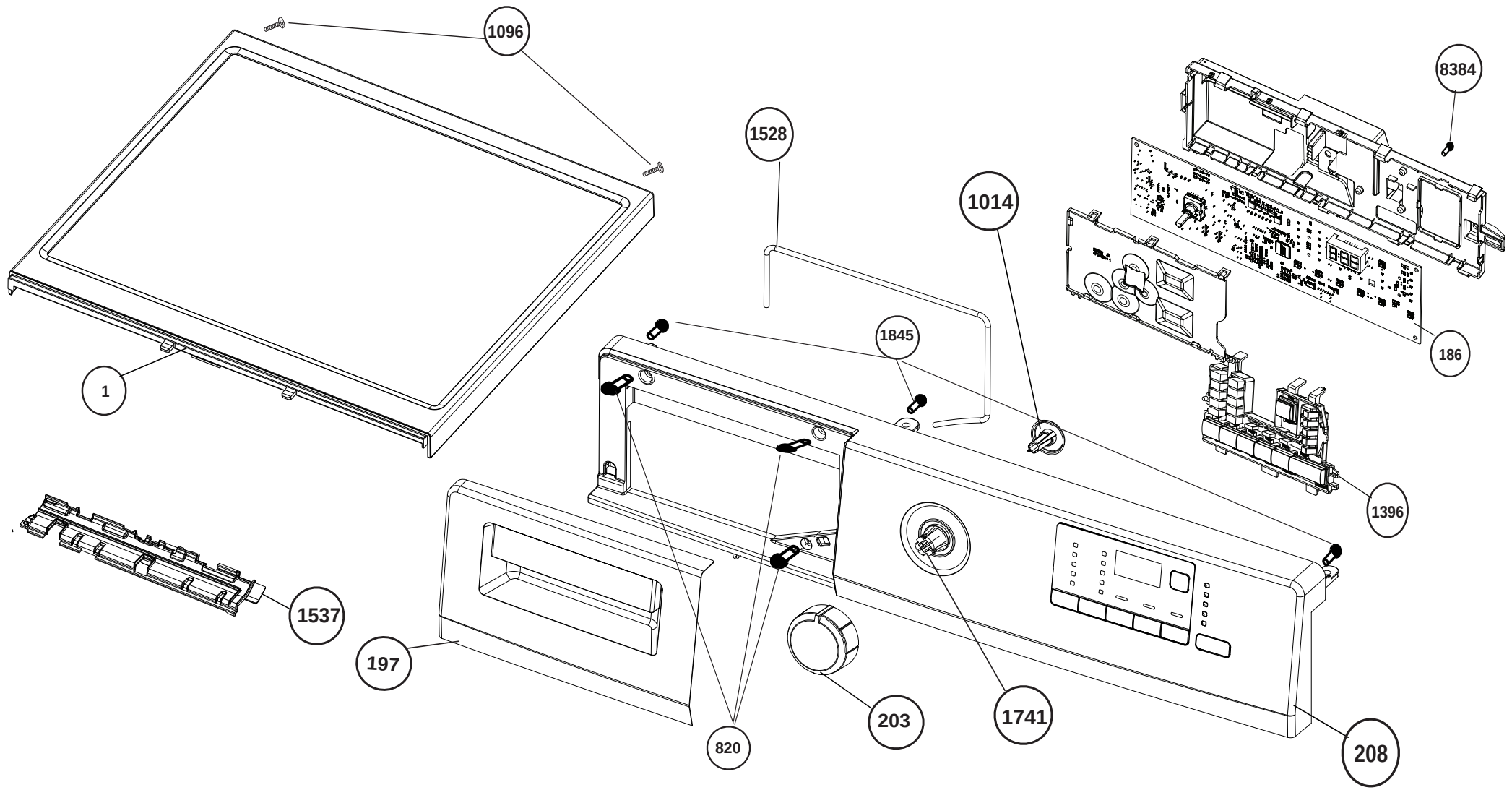
-Patlatılmış resim ürün gamındaki farklı modeller için hazırlandığından burada gösterilen parçaların bazıları parça listenizde olmayabilir. Bu nedenle, bu resim ürün stok nosu ve







|                                                                                     |                                  |                                 |         |            |                 |              |            |
|-------------------------------------------------------------------------------------|----------------------------------|---------------------------------|---------|------------|-----------------|--------------|------------|
|  | GRUP İSMİ                        | ÜRÜN                            | REV. NO | TARİH      | HAZIRLAYAN      | ONAY         | SAYFA NO   |
| ÇMÝARGE                                                                             | GÖVDE GRUBU/<br>CABINET ASSEMBLY | E400-E450-C-J-<br>M-L-E600-E620 | 02      | 07.05.2020 | MUSA ALTIPARMAK | Burçin SOMER | 2070100047 |



|                                                                                                    |                                      |              |         |            |                 |              |             |
|----------------------------------------------------------------------------------------------------|--------------------------------------|--------------|---------|------------|-----------------|--------------|-------------|
|  <b>arçelik</b> | GRUP İŞMİ                            | ÜRÜN         | REV. NO | TARİHİ     | HAZIRLAYAN      | ONAY         | SAYFA NO    |
| ÇMÝARGE                                                                                            | GÖRÜNÜŞ GRUBU/<br>TOP PANEL ASSEMBLY | PLX B7S ARCD | 01      | 26.11.2019 | MUSA ALTIPARMAK | BURÇİN SOMER | 207040 0176 |



| Product Code | Location | Material code | Description                       | Quantit |
|--------------|----------|---------------|-----------------------------------|---------|
| 7158143600   | 1        | 2425300100    | TOP FRAME ASSEMBLY                | 0       |
| 7158143600   | 1        | 2467700100    | TOP FRAME ASSEMBLY                | 1       |
| 7158143600   | 10       | 2490000400    | FRONT DOOR ASSEMBLY BX XL         | 1       |
| 7158143600   | 100      | 2000813600    | AIR PIPE HOSE                     | 1       |
| 7158143600   | 1008     | 2829960200    | PULLEY FIXING SCREW               | 1       |
| 7158143600   | 1008     | 2829960500    | PULLEY FIXING SCREW               | 0       |
| 7158143600   | 103      | 2814430100    | HOSE CLAMP                        | 0       |
| 7158143600   | 103      | 2814430200    | HOSE CLAMP                        | 1       |
| 7158143600   | 106      | 2906860700    | HOSE -WATER INLET SLIM-COLD       | 1       |
| 7158143600   | 106      | 2426000200    | HOSE -WATER INLET SLIM-COLD       | 0       |
| 7158143600   | 106      | 2906760300    | HOSE -WATER INLET -COLD           | 0       |
| 7158143600   | 1096     | 2836970300    | SCREW (4x11)                      | 2       |
| 7158143600   | 1096     | 2836970500    | SCREW (4x11)                      | 2       |
| 7158143600   | 11       | 2842650100    | DOOR GLASS                        | 1       |
| 7158143600   | 1110     | 2849320200    | Siphonage preventing flat hose    | 1       |
| 7158143600   | 117      | 2857160100    | TUB INLET HOSE                    | 1       |
| 7158143600   | 12       | 2850580200    | INNER DOOR PLX GRY                | 1       |
| 7158143600   | 1210     | 2478000200    | TUB FILTER HOSE ASSEMBLY COMPLETE | 1       |
| 7158143600   | 1210     | 2865200200    | TUB-FILTER HOSE ASSEMBLY COMPLETE | 0       |
| 7158143600   | 1225     | 2820140400    | FILTER HOUSING                    | 1       |
| 7158143600   | 1251     | 2446407000    | MOTOR BOARD ASSY.                 | 0       |
| 7158143600   | 1251     | 2446408000    | MOTOR BOARD ASSY.                 | 0       |
| 7158143600   | 1251     | 2446404000    | MOTOR BOARD GR.                   | 1       |
| 7158143600   | 13       | 2849660500    | DOOR LOCK                         | 1       |
| 7158143600   | 13       | 2849660200    | DOOR LOCK                         | 0       |
| 7158143600   | 134      | 2902090100    | FILTER COVER                      | 1       |
| 7158143600   | 1345     | 2838140200    | NOZZLE (CIFT JET) (MAVI BLUE)     | 2       |
| 7158143600   | 1358     | 2901540400    | PUMP GASKET CONNECTION HOSE.      | 1       |
| 7158143600   | 1363     | 2500703300    | WELDED TUB ASSY                   | 1       |
| 7158143600   | 138      | 2841420100    | PUMP MOTOR                        | 2       |
| 7158143600   | 1384     | 2882601600    | HEATER ASSEMBLY without NICHEL    | 1       |
| 7158143600   | 1384     | 2863403000    | HEATER ASSEMBLY without NICHEL    | 0       |
| 7158143600   | 1384     | 2850360100    | HEATER ASSEMBLY                   | 0       |
| 7158143600   | 14       | 2850610100    | BX XL HINGE                       | 1       |
| 7158143600   | 1405     | 2002374100    | HOSE CLAMP                        | 2       |
| 7158143600   | 1406     | 2820820100    | CHASSIS FLAP                      | 2       |
| 7158143600   | 1438     | 2887400300    | FILTER ASSEMBLY                   | 1       |
| 7158143600   | 1442     | 2817050400    | SHOCK ABSORBER PIN                | 2       |
| 7158143600   | 1455     | 2814690100    | CABLE HOLDER                      | 3       |
| 7158143600   | 1459     | 2826440100    | FRONT WALL HOLDER                 | 2       |
| 7158143600   | 146      | 2857060100    | DETERGENT BOX                     | 1       |
| 7158143600   | 146      | 2493800100    | DETERGENT DISPENSER ASSY SNAP FIT | 1       |
| 7158143600   | 1460     | 2826450100    | FRONT WALL HOLDER PIN             | 2       |
| 7158143600   | 1467     | 9003860800    | SCREW.                            | 5       |
| 7158143600   | 1467     | 9003860400    | SCREW.                            | 0       |
| 7158143600   | 1470     | 2833820100    | CABINET ASSEMBLY AND BACK COVER   | 1       |
| 7158143600   | 149      | 2831720900    | LOWER COUNTER WEIGHT              | 1       |
| 7158143600   | 149      | 2841180700    | COUNTERWEIGHT-LOWER               | 0       |
| 7158143600   | 1495     | 9003271700    | PLASTIC SCREW                     | 2       |
| 7158143600   | 1528     | 2828820400    | PANEL GASKET                      | 1       |
| 7158143600   | 1535     | 2826420100    | HOSE HOLDER                       | 2       |
| 7158143600   | 1550     | 2838090100    | TWYN JET ELBOW                    | 1       |

|            |      |            |                                      |   |
|------------|------|------------|--------------------------------------|---|
| 7158143600 | 1557 | 2408900400 | PUMP-GASKET CONNECTION HOSE          | 1 |
| 7158143600 | 1559 | 2839070100 | GROUNDING SCREW                      | 1 |
| 7158143600 | 1575 | 2858560100 | TERMINAK SHEET                       | 1 |
| 7158143600 | 1585 | 2850850100 | PUMP COVER ARCP1                     | 1 |
| 7158143600 | 1586 | 2850840100 | PUMP COVER HOLDER                    | 1 |
| 7158143600 | 1592 | 2707730400 | PLASTIC SCREW 3x4_5                  | 1 |
| 7158143600 | 16   | 2835320100 | HINGE SUPPORT BRACKET                | 1 |
| 7158143600 | 1640 | 2833830300 | PRESSURE SENSOR METALFLEX            | 1 |
| 7158143600 | 1640 | 2828170500 | PRESSURE SWITCH                      | 0 |
| 7158143600 | 1646 | 2829010100 | SHOCK ABSORBER                       | 1 |
| 7158143600 | 1657 | 2841630200 | HEXAGON NUT FYBER                    | 1 |
| 7158143600 | 166  | 2856253200 | MAIN CABLE HARNESS                   | 1 |
| 7158143600 | 1686 | 2002374300 | HOSE CLAMP (ø 1.8)                   | 6 |
| 7158143600 | 169  | 2836391600 | POWER CORD ASSY.                     | 0 |
| 7158143600 | 169  | 2836391500 | POWER CORD ASSY.                     | 1 |
| 7158143600 | 1701 | 2837560100 | PINNED CABLE CONNECTOR               | 2 |
| 7158143600 | 1717 | 2703945500 | ISOLATION FELT (SIDE PANEL RIGHT)    | 0 |
| 7158143600 | 1740 | 2852930200 | ENCODER PROTECTOIN PART              | 1 |
| 7158143600 | 1741 | 2850350100 | INNER PART                           | 1 |
| 7158143600 | 1785 | 9003611200 | SHEET METAL SCREW(B4_2x11.5-TOOTHED) | 2 |
| 7158143600 | 18   | 2912700500 | ADJUSTABLE FEET ASSEMBLY             | 0 |
| 7158143600 | 18   | 2912701400 | ADJUSTABLE FEET ASSEMBLY             | 4 |
| 7158143600 | 1821 | 2714801700 | RAST CONNECTOR ADAPTER CABLE         | 1 |
| 7158143600 | 1837 | 2443900200 | CUSHION SHEET ASSEMBLY               | 3 |
| 7158143600 | 1845 | 9003272500 | PLASTIC SCREW                        | 3 |
| 7158143600 | 186  | 2471105760 | C7S DISPLAY CARD ASS.                | 1 |
| 7158143600 | 1862 | 2450000100 | PUMPE COVER ASSEMBLY                 | 1 |
| 7158143600 | 1869 | 2853170100 | SECURITY SWITCH OPENING PART         | 1 |
| 7158143600 | 1873 | 2848250100 | TOP FRAME FIXING PART LEFT           | 1 |
| 7158143600 | 1874 | 2847840100 | TOP FRAME FIXING PART RIGHT          | 1 |
| 7158143600 | 1902 | 2907195900 | HOSE                                 | 2 |
| 7158143600 | 1922 | 2856890200 | SCREEN HOLDER PART                   | 1 |
| 7158143600 | 1923 | 2479501000 | C7S Power Card Assembly              | 1 |
| 7158143600 | 1935 | 2857070100 | LIQUID DETERGENT TOOL                | 1 |
| 7158143600 | 1951 | 2859590100 | CABLE HOLDER                         | 1 |
| 7158143600 | 197  | 2459509177 | DRAWER PANEL                         | 1 |
| 7158143600 | 20   | 2737601600 | TRANSPORT SAFETY ASSEMBLY            | 5 |
| 7158143600 | 203  | 2851580600 | PROGRAM SELECTOR KNOB                | 1 |
| 7158143600 | 208  | 2490909008 | PANEL BODY ASSY.                     | 1 |
| 7158143600 | 230  | 2603901100 | CABINET BELLOWS CLAMP ASSEMBLY       | 1 |
| 7158143600 | 25   | 2801540200 | REAR COVER CAP                       | 5 |
| 7158143600 | 25   | 2801540300 | REAR COVER CAP                       | 0 |
| 7158143600 | 33   | 9001230800 | PLASTIC CLAMP 152 mm                 | 3 |
| 7158143600 | 336  | 2857080400 | DETERGENT DRAWER                     | 1 |
| 7158143600 | 336  | 2478900300 | DETERGENT DRAWER ASSEMBLY SNAP FIT   | 1 |
| 7158143600 | 339  | 2709440500 | OUTER COVER BX XL                    | 1 |
| 7158143600 | 341  | 2851560200 | PULL OPEN HOOK                       | 1 |
| 7158143600 | 367  | 2002373000 | HOSE CLAMP                           | 1 |
| 7158143600 | 373  | 2819100300 | DISCHARGE HOSE ASSEMBLY(OUTER)       | 1 |
| 7158143600 | 401  | 2851420800 | FRONT PANEL ARCP1 BX_XL              | 1 |
| 7158143600 | 411  | 2811230100 | DISCHARGE HOSE HOLDER                | 3 |
| 7158143600 | 45   | 2816990200 | UPPER COUNTER WEIGHT                 | 0 |
| 7158143600 | 45   | 2816990700 | UPPER COUNTER WEIGHT                 | 1 |

|            |      |            |                                        |    |
|------------|------|------------|----------------------------------------|----|
| 7158143600 | 470  | 2849330100 | SIPHON ELBOW                           | 1  |
| 7158143600 | 471  | 2732003200 | DISCHARGE HOSE ASSEMBLY (COMPLETE)     | 1  |
| 7158143600 | 473  | 2609900500 | DISCHARGE HOSE ASSEMBLY                | 1  |
| 7158143600 | 53   | 2820360300 | SUSPENSION SPRING                      | 2  |
| 7158143600 | 54   | 2827084400 | DOOR HOOD-RUBBER                       | 1  |
| 7158143600 | 54   | 2827084000 | DOOR HOOD-RUBBER                       | 0  |
| 7158143600 | 55   | 2802580600 | DOOR GASKET SPRING                     | 1  |
| 7158143600 | 552  | 2002370600 | HOSE CLAMP (Ø 13.3)                    | 1  |
| 7158143600 | 553  | 2000610200 | HOSE.                                  | 1  |
| 7158143600 | 56   | 2824490200 | PULLEY                                 | 1  |
| 7158143600 | 59   | 2907260500 | ELASTIC POLY-V BELT                    | 1  |
| 7158143600 | 60   | 2818450100 | ENGINE CONNECTION SCREW                | 0  |
| 7158143600 | 60   | 2818450500 | ENGINE CONNECTION SCREW                | 2  |
| 7158143600 | 617  | 2703940700 | FELT (SIDE PANEL)                      | 0  |
| 7158143600 | 63   | 2843120300 | MOTOR (ATLAS 32 MM)                    | 1  |
| 7158143600 | 658  | 9003860200 | SCREW.                                 | 2  |
| 7158143600 | 66   | 2816871100 | SHOCK ABSORBER                         | 2  |
| 7158143600 | 677  | 2808740200 | STOPPER.                               | 1  |
| 7158143600 | 7    | 2827610100 | BACK COVER WHITE                       | 1  |
| 7158143600 | 719  | 2853580100 | PLUG HOLDER(NATURAL)                   | 1  |
| 7158143600 | 719  | 2811260100 | PLUG HOLDER(NATURAL)                   | 0  |
| 7158143600 | 719  | 2811260300 | PLUG HOLDER(NATURAL)                   | 0  |
| 7158143600 | 737  | 2907270100 | WATER INLET VALVE (DOUBLE)             | 1  |
| 7158143600 | 737  | 2841020100 | WATER INLET VALVE (DOUBLE)             | 0  |
| 7158143600 | 78   | 2817050300 | SHOCK ABSORBER PIN                     | 0  |
| 7158143600 | 78   | 2801430300 | SHOCK ABSORBER PIN                     | 0  |
| 7158143600 | 78   | 2801430400 | SHOCK ABSORBER PIN                     | 3  |
| 7158143600 | 80   | 2898400200 | SPECIAL BOLT.                          | 6  |
| 7158143600 | 802  | 2878103700 | JET PUMP FILTER ASSEMBLY               | 1  |
| 7158143600 | 820  | 2834830300 | SHEET SCREW (SELF ADJUSTING THREADING) | 3  |
| 7158143600 | 827  | 2832240400 | TOP SUPPORT BRACKET                    | 1  |
| 7158143600 | 8303 | 9003270200 | PLASTIC SCREW                          | 6  |
| 7158143600 | 8354 | 2002371600 | HOSE CLAMP (Ø 27.5)                    | 1  |
| 7158143600 | 8355 | 2002371700 | HOSE CLAMP (Ø 28_7)                    | 3  |
| 7158143600 | 8359 | 2002372400 | HOSE CLAMP (Ø 38.8)                    | 1  |
| 7158143600 | 8365 | 2828040300 | DRAIN HOSE HOLDER                      | 1  |
| 7158143600 | 8365 | 2002740200 | DRAIN HOSE HOLDER                      | 0  |
| 7158143600 | 8385 | 9003270400 | PLASTIC SCREW (4_10)                   | 3  |
| 7158143600 | 8394 | 2705810100 | PT SCREW (3_5x9.5)                     | 1  |
| 7158143600 | 8396 | 111201020  | BOLT (AM5x10 DIN 7985 4.8-H)           | 2  |
| 7158143600 | 8397 | 9003610500 | SHEET METAL SCREW(B4_2x9_5-TOOTHED)    | 3  |
| 7158143600 | 8397 | 9003610900 | SHEET METAL SCREW (B4.2x9.5 K=8        | 0  |
| 7158143600 | 8398 | 9003670100 | SCREW FOR PLASTIC -4.5x12              | 1  |
| 7158143600 | 8399 | 9003270900 | PLASTIC SCREW                          | 1  |
| 7158143600 | 8412 | 2831790100 | SPECIAL SHEET SREW                     | 0  |
| 7158143600 | 8416 | 2832450100 | SPECIAL PT SREW                        | 10 |
| 7158143600 | 8419 | 2963340100 | WASHERED NUT (M6x1)                    | 0  |
| 7158143600 | 8419 | 9001230300 | PLASTIC CLAMP 100 mm                   | 1  |
| 7158143600 | 8430 | 2826150100 | HOSE CLAMP                             | 1  |
| 7158143600 | 8431 | 2826150200 | HOSE CLAMP                             | 0  |
| 7158143600 | 953  | 2903090600 | DOO LOCK WATER PROTECTOR               | 1  |
| 7158143600 | 99   | 2857090100 | SIPHON                                 | 1  |