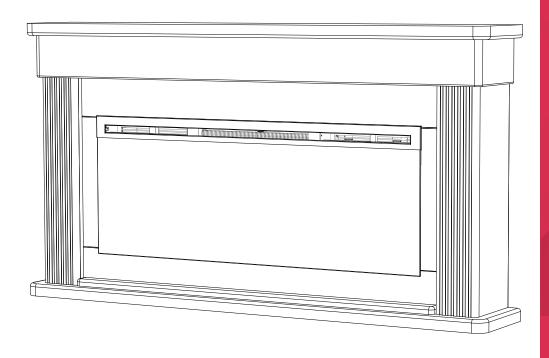


ASSEMBLY GUIDE FOR PLD50-AU



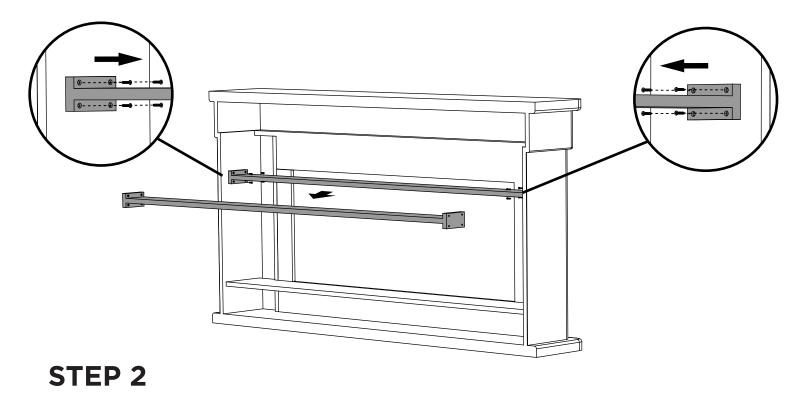
ASSEMBLY OF PORTLAND MANTEL AND BLF5051-AU FIREPLACE ONLY

For domestic household use only.

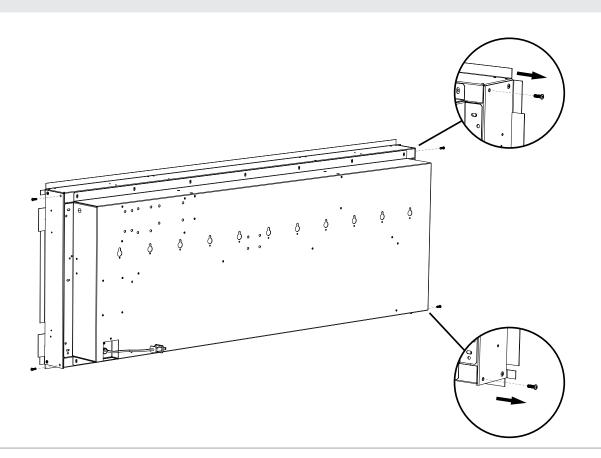
STEP 1

Remove the fireplace support frame from the rear of the mantel. To do this there are 4 wood enscrews each side of the support frame holding it in position.

Unscrew all wooden screws using a Philips screwdriver. Carefully slide out the frame, keep support frame in a safe place for reassembly in Step 5, along with the 8 wooden screws.

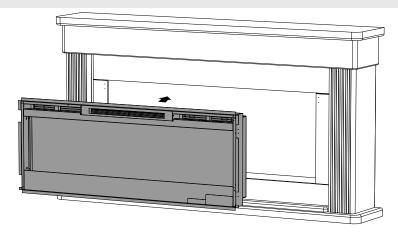


On the rear sides of the fireplace remove the four metal screws as shown below, and keep safe for fixing with the L shaped metal mounting bracket assembly in Step 4.



STEP 3

Two-person assembly is necessary to lift and position the fireplace into the mantel opening. Ensure the fireplace is pushed in fully.



STEP 4

You will require the following items to complete this assembly step.

1. Mantel assembly kit (supplied with Portland Mantel)

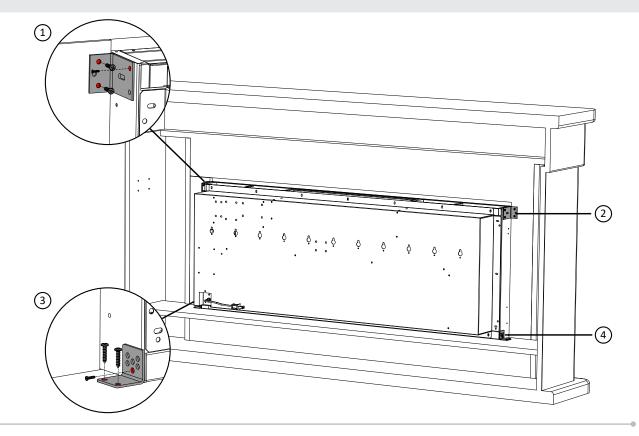
- L Shaped Top metal bracket x 2
- L Shaped Bottom metal bracket x 2
- Wood screws x 8

2. Metal screws (kept from Step 2) x

Fit the 4 L shaped brackets onto the fireplace as shown below. **Note:** the two Top L shaped brackets mount the fireplace to the back of the mantel and the two Bottom L shaped brackets mount the fireplace to the base of the mantel, ensuring it is supported all around.

Using the 4 metal screws kept from Step 2, fix the metal L shaped brackets onto the fireplace. Ensuring all the metal brackets are fitted and are facing the correct direction, take the 8 wood screws supplied in the mantel assembly pack and screw 2 wood screws into each L shaped bracket securing the fireplace to the mantel.

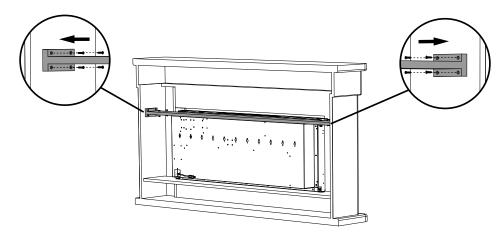
Note: Do not over torque the screw as this can damage the threads of the wooden mantel.



4

STEP 5

Repeat Step 1 in reverse to reinstall the support frame into the mantel with the 8 wood screws kept safe.

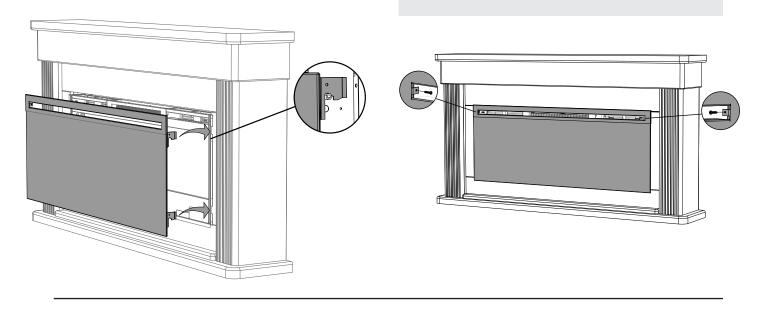


STEP 6

Carefully hook the glass assembly onto the front of the fireplace as shown below. This step can also be referenced in the fireplace manual Fig 10.

STEP 7

Use the 2 glass assembly metal screws (contained in the mantel assembly kit) to secure the glass assembly onto the fireplace as shown below. This step can also be referenced in the fireplace manual





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