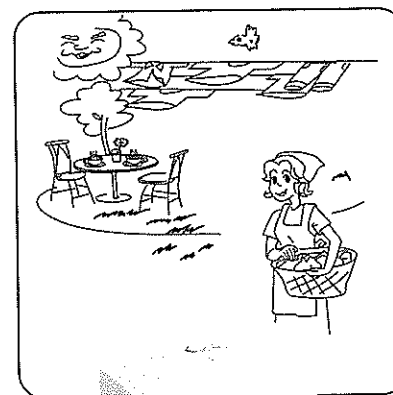


Fully-auto washing machine with pump	
Model	XQBM20-C
Power	rated voltage 240V~rated frequency 50Hz
Rated wash,spin capaity	2.0kg
Water capacity/water level	20L/high 15L/medium 7L/Low
Max,water consumption	60L(high water level,normal procedure)
Rated power	wash 225W spin 260W
Permissible inlet water pressure	maximum 0.78MPa minimum 0.03MPa
Overall dimensions(mm)	length425 width416 height698
Weight(kg)	17.5
Degree of Water-Proof	IPX4

XQBM20-C (with pump) Fully-auto washing machine

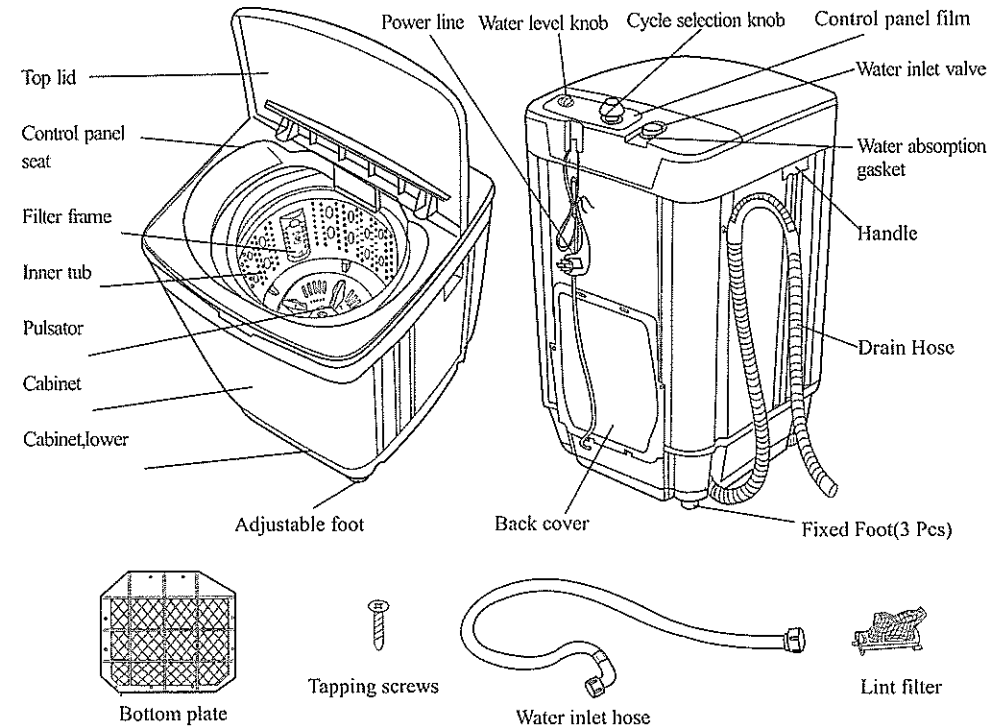


- Please read the operation instruction before using.
- The instruction is applied to the above mentioned models, Please keep it well
- The machine is for cold water connection only.

Contents

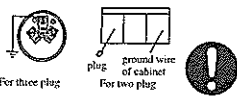
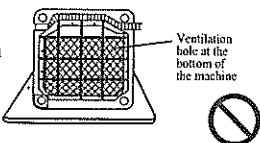
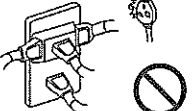
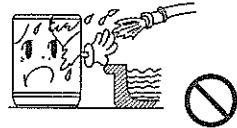
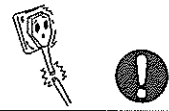
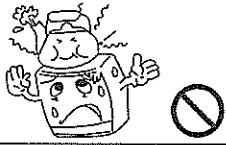
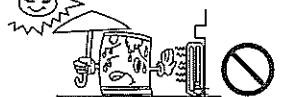
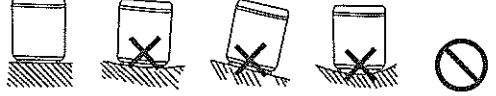
Warranty.....	the 2nd cover
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Name of each part



- Use the new hose and the old hose should not be reused if the appliance is supplied from a cord extension set or electrical portable outlet device the cord extension set or electrical portable outlet device should be positioned so it is not subject to splashing or ingress of moisture.
 - The appliance is not intended for use by young children or infirm persons without supervision;
 - Young children should be supervised to ensure that they do not play with the appliance.
 - The maximum permissible inlet water pressure, in 0.78Mpa pascals or bars for appliances intended to be connected to the water mains;
 - The minimum permissible inlet water pressure, in 0.03Mpa pascals or bars, if this is necessary for the correct operation of the appliance;
 - For washing machines with ventilation openings in the base, that a carpet must not obstruct the openings.
- If the supply cord is damaged, it must be replaced by Lemair or its service agent or a similarly qualified person in order to avoid a hazard.
- Please install the down defender carefully according to the requirement before use!
 - Choose a place on a horizontal solid floor. If the machine is installed on an unstable floor, heavy vibration will result during spin.
 - Avoid installing the machine where it can be exposed to rain or direct rays of the sun that may cause trouble or discoloration. In case the machine has to be installed in such a place, provide a shield to protect the machine from rain or direct rays of the sun.
 - Keep the machine body more than 5cm apart from the wall surface. If it comes into contact vibration may occur.

Safe precautions

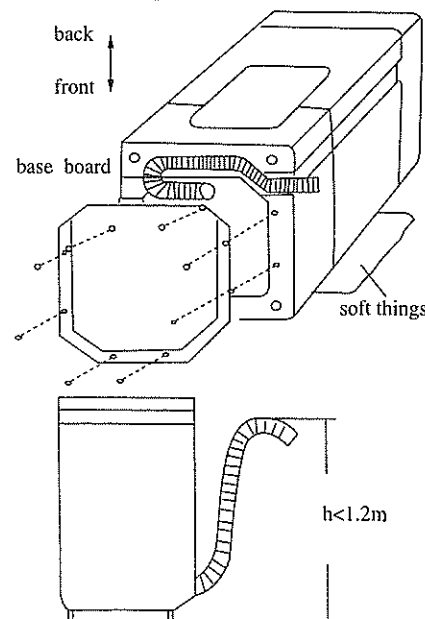
Ensure that the earth terminal of the power receptacle is earthed reliably. 	When the machine is normally using, please put the power plug at the location easily to be inserted and extracted by hand; Be sure to pull plug off when the machine is idle or when cleaning the machine. 
In case the washing machine is installed on ground with carpet, do not block the ventilation hole with carpet. 	Do not let the machine share one receptacle with other electric appliances. If the power plug is damaged, or the plugging into the receptacle is loose, do not use the plug any more. 
Do not put the machine at damp place like the bathroom. Never wash it with water. 	This washer is designed for cold water connection only. 
If the power line is bad, to avoid risk it is required to replace it by the technicians of our special shop or our agent or the after-sale service department. Keep the pin of the power plug clean. 	Do not wash water-proof laundries like the raincoat, bike covers etc. to avoid abnormal vibrations in spinning. 
Do not stretch hands into the working machine. It is dangerous even if the rotation is slow. Take special care of the children. 	Do not decompose, repair or alter the machine by yourself. 
Do not put any hot or heavy items (such as the kettle with hot water) on the washing machine. 	Do not wash laundries with volatile materials (such as thinner, petrol etc.). 
Handicapped or children without care shall not use the machine. 	Keep the machine away from direct sunlight and heat source like the heater. 
Do not place the machine on slanting or soft ground so as to avoid vibration. 	

Installation and adjustment

Please install and adjust the machine according to the Instruction. It is very important to your security and correct operating the machine. When the machine is used on the carpet, the mouth for ventilation mustn't be blocked by the carpet.

Installation of base board

Open the carton and put the machine on the soft things lightly (such as towel cloth, woolen blanket and something like that). Install the base board to the beneath with 8 Pcs of screws and pull up the machine lightly. See the picture:



Foot note:
his the height which
the drain hose should
be fixed

Install the lint filter

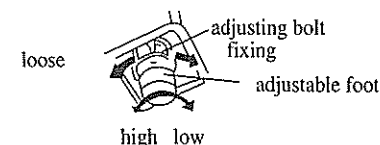
Before washing, please take out the lint filter from document bag, install it to the filter frame of inner tub.

Adjustment of installation position

- The slanting angle for the propping side can't exceed 2 at most.
- If the ground is not level or slanting, the machine can not run evenly or stop working in running. Please adjust it according to the following methods:

1. Definition of level
Confirm if the machine is level with a hanging rope hanging a heavy hammer.

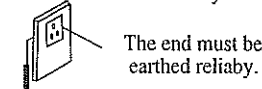
2. Adjust the adjustable foot
(1) Loose the adjusting bolt, turn the adjustable foot.



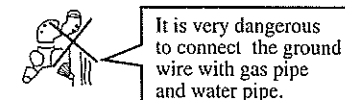
(2) When the adjustment is finished, turn the adjusting bolt.

Install the ground wire

1. The earthing pole in the outlet of washing machine must be connected reliably.



2. The earthing pole of washing machine can't be connected with gas pipe and water pipe.



Before operation

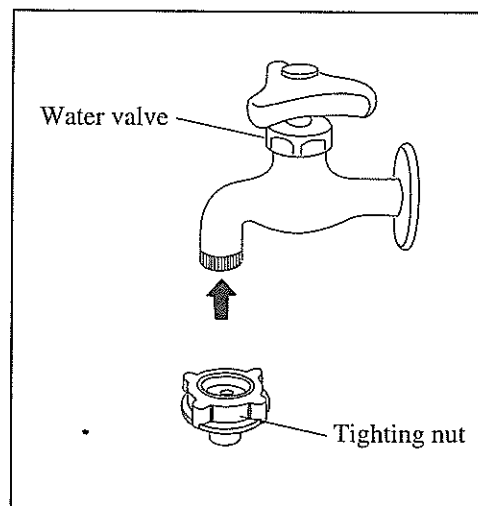


Warning

Installation should be done by experts.
If the customer installs it improperly, it may cause
water leakage, electric leakage or fire.

When connecting it to a lateral type valve

Tightly screw the tightening nut on the inlet pipe onto
the water valve.

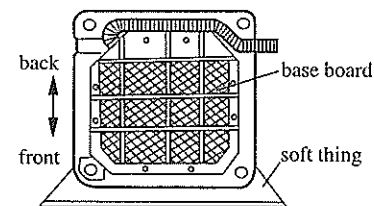


Usage of drain hose

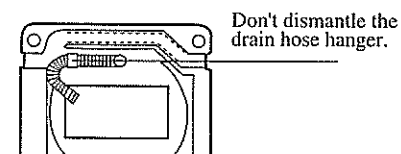
How to change the direction of the drain hose.

1. Dismantle the base board

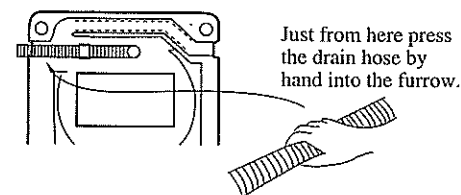
Put down the machine lightly with the front side on the ground, dismantle the 8
pcs of screws with "+" screw driver.



2. Pull out the drain hose from the right furrows.



3. Push out the drain hose from the left side.



4. Install the base board as per the methods said on the above.

Pull up the machine lightly.

The musts of washing

The musts of washing

Reference weight of
laundries bath towel
(cotton about 300g)



shirt
(linen about 200g)



Tsuit
(cotton about 130g)



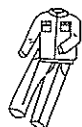
overclothes
(blend about 200g)



socks
(blend about 50g)



working clothes (suit)
(blend about 800g)



jacket
(cotton about 500g)



underwear
(cotton about 50g)



bed sheet
(cotton about 500g)



The weight of laundries for one time must
be below the rated weight

According to the thickness of the cloth,
size and kind of the clothes, the capacity
of detergent must be changed.

The clothes of 0.5kg below can't choose
high water level in case the water drops
splash.

The capacity of detergent

Wash capacity (kg)	Water level	Standard capacity			
		25g washing powder/per 30L water		40g (mL) detergent/per 30L water	
2.0~1.0	High(20L)	15g	High	25g (mL)	
1.0~0.5	Medium(15L)	12g	Medium	20g (mL)	
0.5below	Low(7L)	6g	Low	10g (mL)	

- Use the detergent suitable the laundries.
- According to the different kind of the laundries use different capacity of it.

Usage of washing powder

Directly dissolve it in the tub.

1. Inlet little capacity of water (choose "low" water level)
2. Putting in washing powder at first, then revolving it for 30 seconds to make it completely dissolve.
3. Put in the laundries, choose the suitable water level.

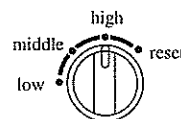
Speed dissolving methods for the washing
powder which is not easy to be dissolved.

1. Prepare 30°C warm water and a basin.
2. As you pour the washing powder, as you disturb it so that it is dissolved well.
3. Washing powder is easier to stain the laundries than detergent enough rinsing is needed.

If too much washing powder is used, it is
very easy to be adhesive to the outer side
of the spin tub and stain the laundries.

Usage of operation knobs

Water level select

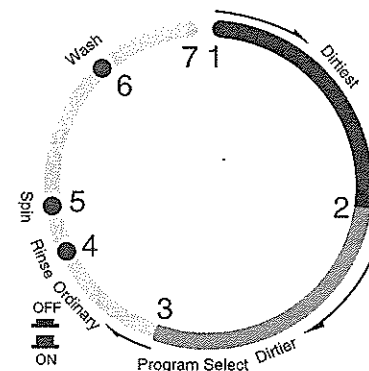


Water level selector knob

- According to the capacity of the laundries, choose the three water levels "high", "middle" and "low".
- After inletting finished according to the appointed level, if more water is needed, turn the knob to the position "reset" first and then return to the expected water level. Then water begin to be inlet. when the water level is proper, turn the knob back.

Procedure selector knob (procedure running time: minute)

procedure	time	Process	soak	wash	rinse	spin	total time
the dirtiest	(1~6)		19	15	soak-wash 2 times	5	about 62
dirtier	(2~6)			15	soak-wash 2 times	5	about 43
dirty	(3~6)			5	1 time	5	about 23
rinse	(4~6)				1 time	5	
spin	(5~6)					5	about 6 (spin)
single wash	(6~7)			6			about 6.5



1~2 Marking soak
Marking the beginning end
of the procedure.

According to the request.

- Turn the knob at the push-in state clockwise to the beginning end of the appointed procedure, pull out the knob to wash.
- when the washing finished, push in the knob.

Note: • When pushing in the knob, the machine is off. When pulling out the knob, the machine is on.

- Only turn the knob at the push-in state clockwise.
- At the pull-out state, turning the knob is easy to damage the procedure controller.
- You will screw down the knob when reversing it. This is self-protectio of the procedure controlling machine. Please operate clockwise after twisting tightly.

Wash sequence

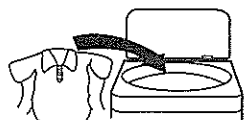


Preparation before washing

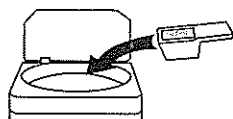
1. Connect the water inlet hose and open the water tap.
2. After you confirm the machine is earthed reliably, insert the power outlet into the power plug.
3. Put down the drain hose (for up drain type, it should be fixed to required height).

Note: if the draining hose is hung up or block. The power will be broken circuit automatically after the machine goes into the procedure of drain. The procedure will be end. The way of cleaning foreign matter, push the knob and turning clockwise it to the place which is about 15 in the front of the position the knob staying when the draining stop, then pulling out the knob. (not suit up drain type up drain type; fix drain hose from to suitable height (water level < H < 1.2M) don't put the drain hose on the ground (refer to the diagram))

1. Pour the laundries.

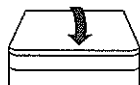


2. Pour the detergent.



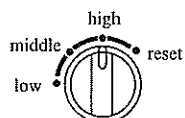
Usage of detergent (washing powder)
Please refer to Page 5.

3. Close the top lid.



- If the top lid is not closed, the machine will stop working in the midway.

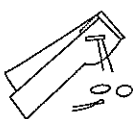
4. Water level appointed.



- According to the capacity of the laundries, turn the water level knob to the position "high", "middle", "low".
- Please refer to Page 6.

Notes in the washing process

Clean the bag, take out the coins, sands and pins.



Button up the buttons and the chains.



Put the fragile clothes (such as light clothing and woolen clothing) into the net bag.



Never overload, jeans and something like that should be folded in.

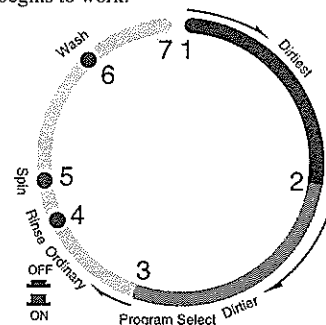
If the laundry is easy to fade. To avoid dyeing. Please do not wash it together with others.

Wash sequence

5. Choose the wash procedure according to laundries.

procedure	suitable
the dirtiest	Choose the procedure to the heavy and dirtier laundries. Soak function is designed specially.
dirtier	Usual overclothes and something like that.
dirty	Not dirty thin and soft clothes.
spin	When spin the laundries washed by hand.
single wash	Reuse the washing liquid.

6. Choose the wash procedure according to the above instruction. Push in the procedure controller knob and turn it clockwise to the expected procedure and then pull out the knob, the machine begins to work.



- When washing process ends, please push in the procedure controller knob.

Wash Sequence

Treatment after washing.

1. Close the water tap, dismantle the water inlet hose. Please refer to page 3.
2. Pull out the power outlet and hang it up.
3. Take out the laundries.
4. Close the top lid and hang up the drain hose.
5. Wipe off the water drops of the machine surface with clean, soft cloth.
6. Note: there still exist some eater in the drain hose when the drain hose finished. that is normal phenomenon. please don't put the drain hose down in order avoid damping your floor.

Notes:

- for the dirtiest clothes, the soak procedure is designed. At the soaking state, the pulsator runs and overturn the laundries every several minutes.
- When no water or not reaching the expected water level, the pulsator will not run. Please inlet more water to the appointed water level.

Maintenance

1. When washing finished, close the water tap.
2. When maintaining, be sure to pull out the power outlet.

If the cabinet is stained.

clean it with soft, wet cloth Thinner

Don't wash the machine with neutral detergent.

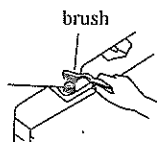
Don't clean the machine

with thinner, gasoline and alcohol gasoline alcohol.



The filtering net of the jointer of the water inlet valve is easy to be blocked by the lint and can't inlet water. Clean it with a brush often.

jointer of water inlet valve



Clean the lint filter

- When washing, lint filter must be used
- After using, please clean it in time

1. Demount the lint filter

Put your hand on the proper position and demount it by pushing it down (see to figure 1)

2. Clean the lint

When the lint is wet, put the lint filter under the water and clean it (see to figure 2)

3. Fix the lint filter

After cleaning, put the downside of the lint filter into the filter cover, then fix it by pushing the upside in (see to figure 3)

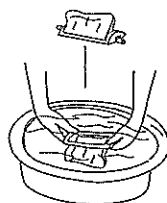


Figure 2

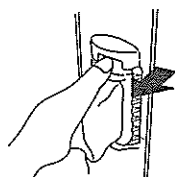


Figure 1



Figure 3

Trouble shooting

Trouble shooting (If any troubles in the machine, pull out the power outlet and check it.)

As to the following phenomena, there is no trouble sometimes. So before the machine is entrusted to repair, please confirm again. If there is some troubles indeed, please contact the appointed service spot or aftersales service department. Don't repair it by yourself.

Phenomenon	Check-----how to settle
After washing and rinsing finished, spinning running stops.	Is the top lid closed well?-----Close the top lid.
Not drain	During the drain, the machine is shut off suddenly, but the Drain continue. this is a normal phenomenon specially owned by up drain type. if you don't want the drain continue, just raise The end of the drain hose to suitable height.
Stop spinning in the midway.	Is the laundry put slantly?-----Readjust the laundry and close the top lid. Is the machine slanting?-----Lay the machine leveled, and then open and close the top lid one time.
The machine does not work.	Is there any electricity? Is the power outlet inserted tightly?---Insert it tightly.
There is noise in the machine.	Is the machine slanting?-----Lay it leveled. Is the laundry slanted in spinning?----Readjust the laundry. Is there any metal subedance?-----Take it out.
The water tap leaks.	Are the jointer of water inlet hose loose?
When spinning, spin off and on	Procedure is set to spin off and on in order to adjust the laundry balanced.
In the spinning procedure, the machine does not spin.	In the procedures, drain time is set. Some minutes later begins.

Warranty
TECMA LEMAIR Pty Limited
Fully Auto Washing Machine (with pump)
XQBM20-C

1) Purchasers Statutory Rights

The supplementary warranty terms set out below are additional to and in no way limit, vary or exclude any rights conferred by conditions or warranties imposed and required to be binding by statute. Your attention is drawn to the provision of the trade practices act, 1974 and state legislation, which confers certain rights to consumers.

2) Supplementary Warranty

Tecma Lemair Pty Limited warrants to the original purchaser of the equipment purchased from an authorised dealer the following warranties:

TWO (2) YEAR WARRANTY

From the original date of purchase covering parts and labour.

The above warranties are subject the following terms and conditions.

Terms and Conditions

1. The appliance is warranted for domestic use only (single family use) against faulty parts and workmanship for the warranty period shown above
2. At no time does LEMAIR have liability for any freight or transportation costs or for damage during transit or for any consequence of failure arising out of the failure of the product unless such limitation of liability is prohibited by statute.
3. In the event that the product is installed outside the normal service area of the authorised service provider, or not be accessible by a normal two wheel drive service vehicle, you shall meet the cost of sending the product to the service centre or the service providers travelling costs to your home.
4. Warranty does not include any defect or failure attributable to accident, misuse, abuse, negligence, non-observance of operating instructions or local regulations on the part of the user, insect or vermin infestations, thunderstorm activity, and exposure to abnormally corrosive conditions or to improper installation or connection to inadequate or faulty power.

5. The warranty is valid to products installed in mainland Australia.

6. This warranty excludes the following:

- a) Correct the installation of the unit.
- b) Instruct on the proper use of the product.
- c) Repair household fuses or wiring.
- d) Repairs when the washing machine has not been used in accordance with the installation or operating instructions, misuse, accident or act of God.
- e) Transportation or travelling costs when the appliance is installed outside the Lemair authorised agent's area.
- f) Any service calls outside of normal business hours.

7. Warranty does not apply where:

- i. Equipment has been serviced by a person not authorised by Lemair to do so, or with non-approved parts.
- ii. If any serial number has been removed or defaced.
- iii. If the equipment is used outside mainland Australia.
- iv. If the equipment is repossessed under any financial agreement.
- v. If the equipment is used other than for normal household or domestic purposes (single family).

Tecma Lemair Pty Ltd reserves the right to charge for any service not covered by the Lemair supplementary warranty.

Should service be required under this warranty, the purchaser should contact an approved LEMAIR service provider.

8. Service call to:

NSW
02 9608 1266
246-252 Hoxton Park Rd,
Liverpool NSW 2170 Australia

QLD
07 3376 5372

SA
08 8346 1888

VIC
03 9584 4779